

Work Order ID 63062

Tuesday, October 19, 2010 2:52:55 PM



Page 1

Item ID:	D3941-12	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Rubber Cushion					
Start Date:	10/19/2010	Start Qty:	5.00			
Required Date:	10/26/2010	Req'd Qty:	5.00			
Reference:						

Approvals:	Process Plan:		Date:	10/10/19	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3941	A								

100

 Small Fab
 Small Fab
 Memo
 CUT AS PER DWG

0.00
 0.00

10/10/20 (5)

110

 QC
 Quality Control
 QC5- Inspect part completeness to step on W/O
 Memo

0.00
 0.00

SB 10/10/21 (5)

120

 Packaging
 Packaging
 Identify as per dwg & Stock Location: 098
 Memo

0.00
 0.00

G-A+3x 10/10/21
 (12)
 10/10/21

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 63062

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Item ID: D3941-12

Accept



Setup Start



Revision ID:

Stop



Item Name: Rubber Cushion

Start Date: 10/19/2010 Start Qty: 5.00



Cust Item ID:

Required Date: 10/26/2010 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/10/21
MF
10-10-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 63062

Parent Item: D3941-12

Parent Item Name: Rubber Cushion



Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3941		Manufactured	No			100	f	65.0000	1	5.263158			
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Rubber Cushion



Location

Loc Qty

Loc Code

ST408

65

48512

65

EP 5.0/10/20

5.263158

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

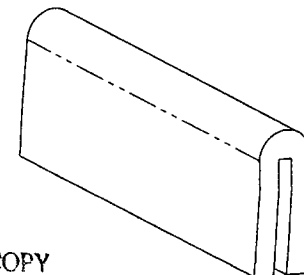
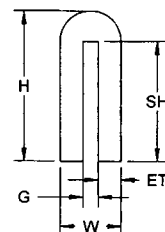
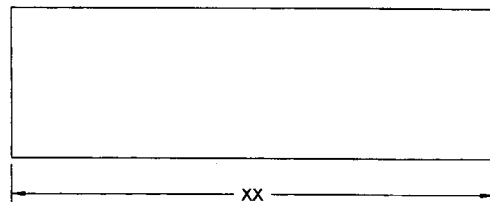
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 63062

2/10/19

D3941-XX RUBBER CUSHION
(XX = LENGTH OF RUBBER CUSHION IN INCHES)

DART PART NUMBER	LENGTH "XX"	MATERIAL	HARDNESS	SUPPLIER	SUPPLIER PART NUMBER	OVERALL HEIGHT "H"	SLOT HEIGHT "SH"	EDGE THICKNESS "ET"	GAP WIDTH "G"	OVERALL WIDTH "W"	WEIGHT
D3941-12	12	BUTADIENE STYRENE	DUROMETER 70	SPAENAUER	RW-102	0.313	0.25	0.047	0.031	0.125	0.01 LBS
D3941-40	40	BUTADIENE STYRENE	DUROMETER 70	SPAENAUER	RW-102	0.313	0.25	0.047	0.031	0.125	0.03 LBS

RELEASED
2009-08-28
AM

- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: SEE TABLE

A	NEW ISSUE	BY	09.05.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AS		
DRAWN	AS		
CHECKED	ALS		
MFG. APPR.	AS		
APPROVED	AS		
DE APPR.	AS		
DATE	09.05.04		
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